



11

2

FURNESS S.B.

PROFILE & DECKS.

N^o: 356-7-8-9-60.

16-11-42.

* Wave Victor

S.S. "Empire Bounty" ★

MDB. RPT. No. 14594. W.S. 613

"Empire Law" 17521

17621

S.S. "Empire Melner"

MDB. RPT. No. 17674

S.S. "Empire Paladin"

MDB. RPT. No. 17701

S.S. "Empire Protector"

MDB. RPT. No. 17736

16-11-42

PROFILE & DECKS

1-60

11

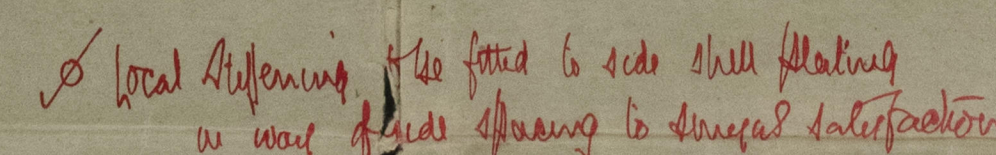


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PROFILE AND DECK PLAN.

DIMENSIONS :- LENGTH B.P 465'-0", BREADTH MLD. 64'-0", DEPTH MLD. 35'-6"



S/S. "EMPIRE PALADIN"

FURNESS S. B. CO LTD

Nº 359.

PROFILE & DECKS AS BUILT.

Wave Commander

S.S. "Empire Paladin"
MDB. RPT. No. 17701



004275-004284-0264



356-7-8-9-60

(6)

O. T. BULKD^s

16-11-42

FURNESS S.B. C^o L^{td}

N^o 356-7-8-9-60.

O. T. BULKD^s

16-11-42.

+ Mr Wave Victor

W.S. 613

S.S. "Empire Bounty" ★
MDB. RPT. No. 17594.

S.S. "Empire Law"
MDB. RPT. No. 17621.

S.S. "Empire Miller"
MDB. RPT. No. 17674

S.S. "Empire Paladin"
MDB. RPT. No. 17701

S.S. Empire Protector.
MDB. RPT. No. 17736.

Wave Victor

W.S. 613



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010712-010714-0000

(13)

Furness S B Co Ltd

356/7/8-9-60

Stem Construction

18-11-42

(13)

S.S.
MDB. RPT. No.

Wave Conqueror

(13)

004275-004284-0206

7

FURNESS S B CO LTD

Nº 356-7-8-9-60.1-2

STEM CONSTRUCTION.

H-18

18-11-42.

S.S. "Empire Bounty"
MDB. RPT. No. 17594.

S.S. "Empire Law Wave Conqueror"
MDB. RPT. No. 17621

S.S. "Empire Melner"
MDB. RPT. No. 17674

S.S. "Empire Paladi"
MDB. RPT. No. 17701

S.S. "Empire Protector"
MDB. RPT. No. 17736

S.S. "Wave Conqueror"
MDB. RPT. No. 17765

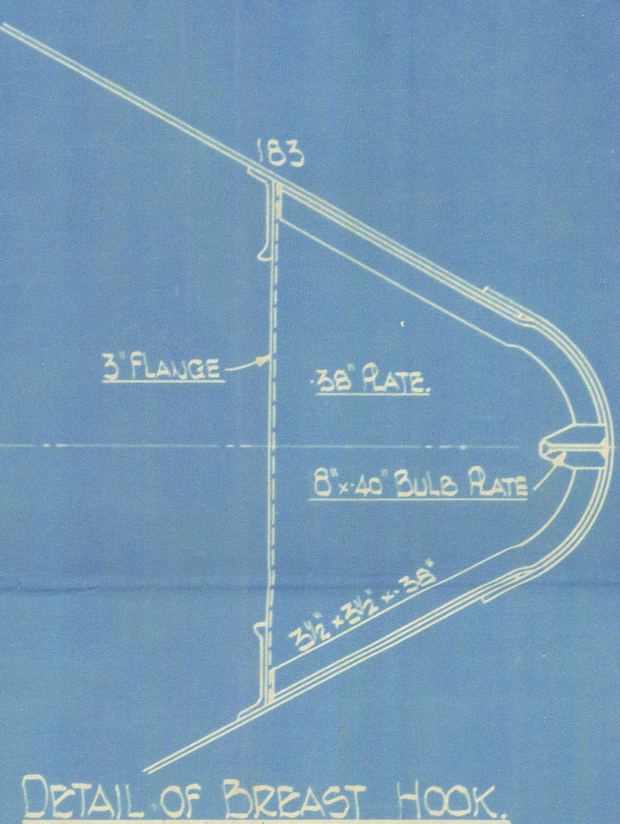
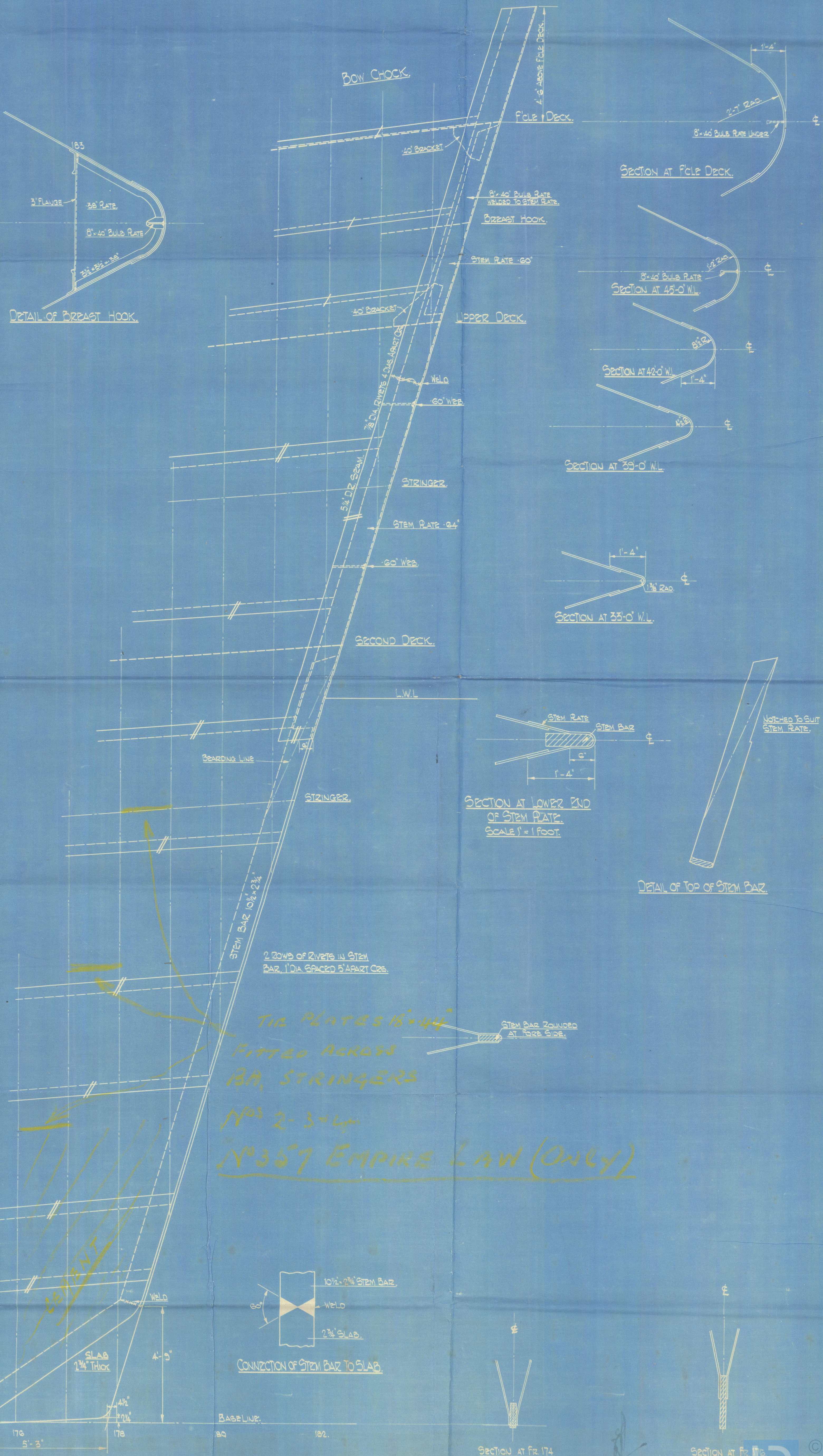
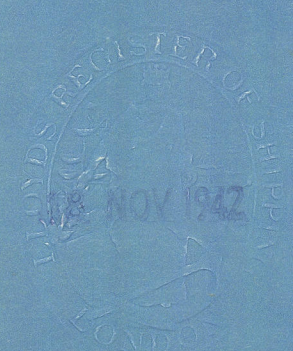
S.S. "Wave Conqueror"
MDB. RPT. No. 17824

Lloyd's Register
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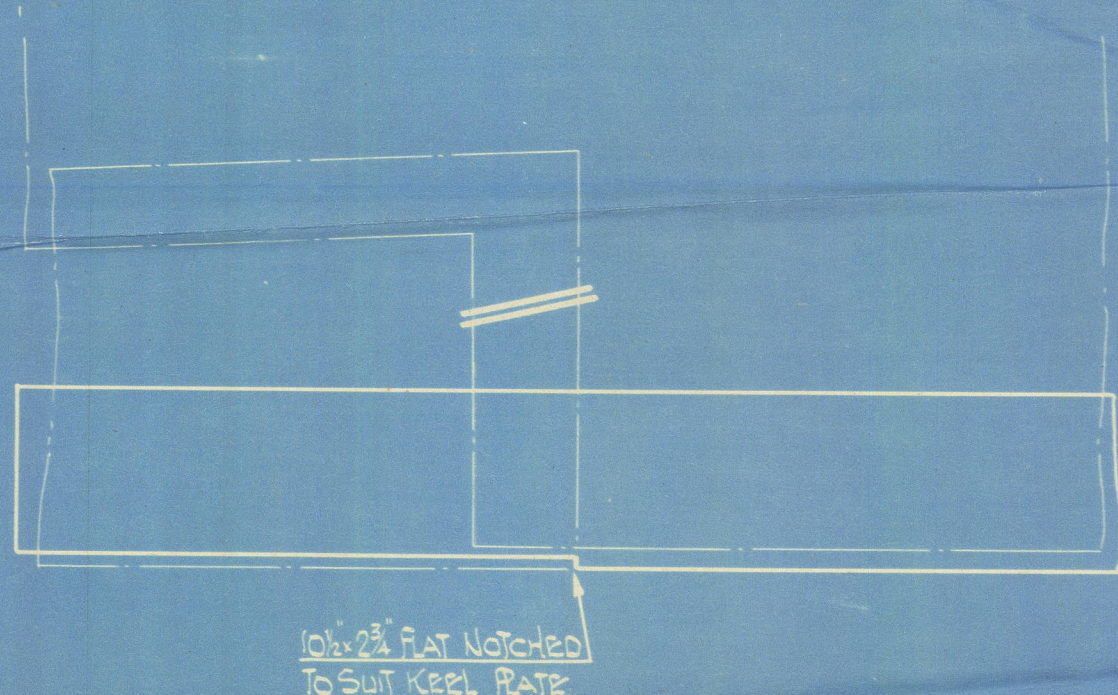
Nos 356-7-8. STEM CONSTRUCTION.

SCALE $\frac{1}{2}" = 1 \text{ FOOT.}$

PLAN No 6.



DETAIL OF NOTCH IN STEM BAR
SCALE $1" = 1 \text{ FOOT.}$



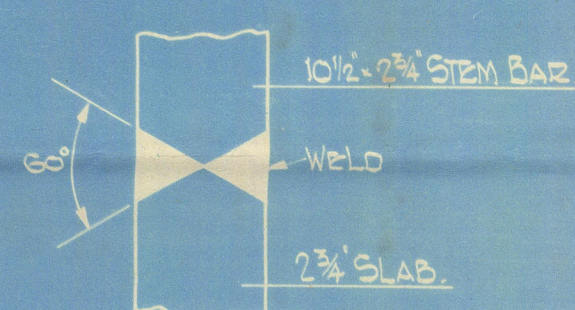
10 1/2" x 2 1/2" NOTCHED TO SUIT KEEL PLATE

2 ROWS OF RIVETS IN STEM BAR 1" DIA SPACED 5" APART CTS.

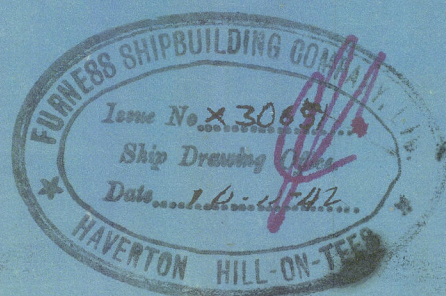
TIR PLATES 18" x 4 1/2"
FITTED ACROSS
BA. STRINGERS

Nos 2-3-4

N357 EMPIRE LAW (ONLY)



CONNECTION OF STEM BAR TO SLAB.



T. No 5561.



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004275-004284-0206

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FURNESS. S. B. C. L^{TD}

N^o 356.7.8.9.60. ~~EE~~

STERN FRAME.

23-3-43

Wave Victor

S.S. "Empire Bounty"
MDB. RPT. No. 17594.



S.S. "Empire Law"
MDB. RPT. No. 17621

S.S. "Empire Milner"
MDB. RPT. No. 17674

S.S. "Empire Paladdin" } set "as
MDB. RPT. No. 17701. } fitted
plan"

S.S. "Empire Protector"
MDB. RPT. No. 17736.



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Nº 356-8.
STERN FRAME.

FURNESS, S. B. C-2¹⁰

Nº 359

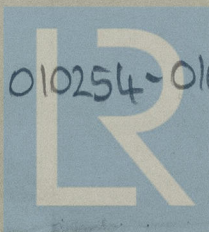
STERN FRAME

AS FITTED.

now Wave Controlled
"Empire Paladin"

Mdb. Report. Nº 17701

* S.S. "Empire Protector"
MDB. RPT. No. 17736.



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010254-010262-0225

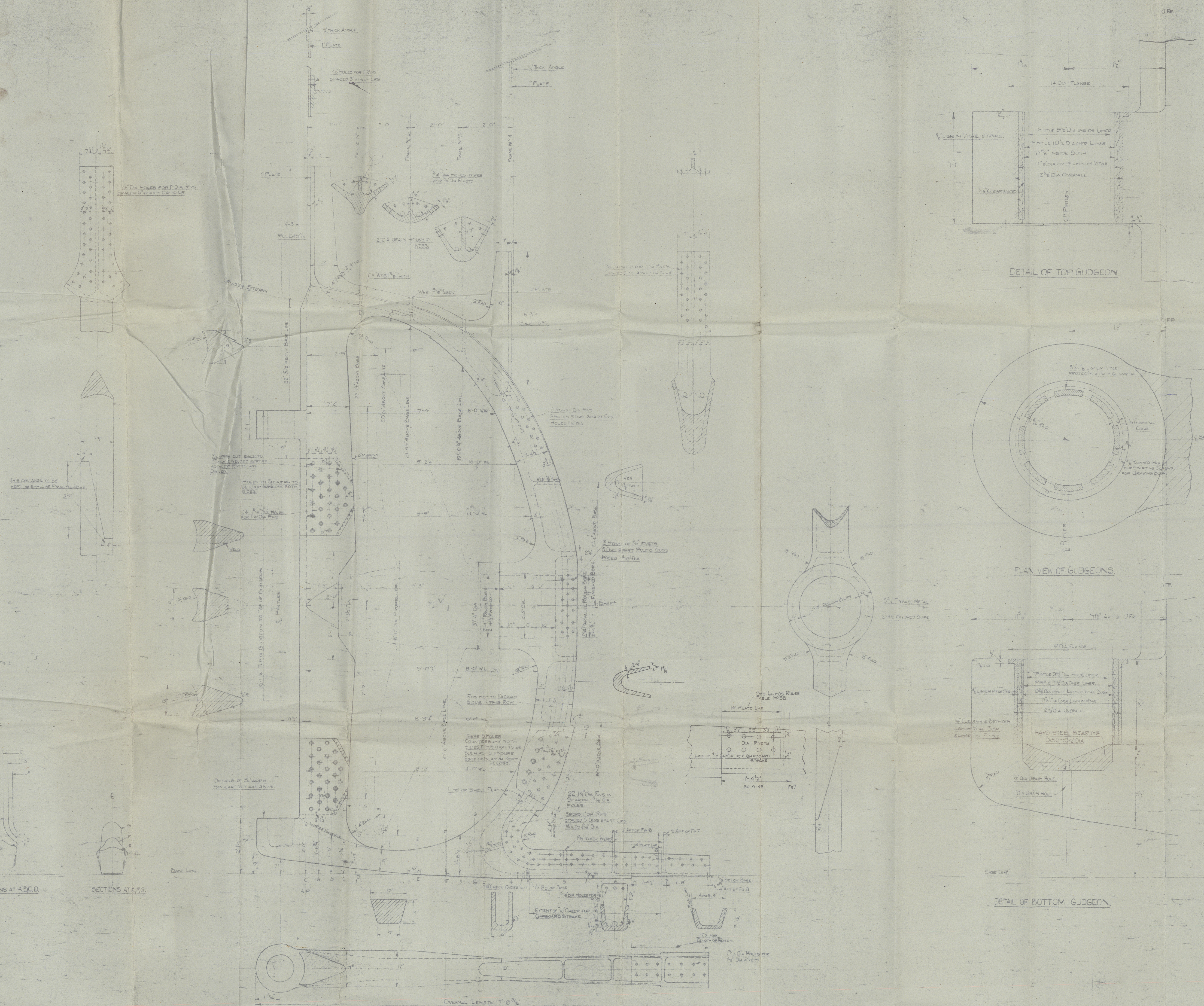
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NOS. 359-60. **STERN FRAME.**

SCALES: 3/4" = 1'00".

DRG NO.

DIMENSIONS - 450" O.S.P. x 64" O.M.D. x 35" 6" M.L.G. TO UPPER DEK.
FIRST LONGIT. NO. 6100
TO CLASS 100A/110L/110E TO BE PASSED BY LLOYD'S SURVEYOR
BEFORE LEAVING MAKERS' WORKS
MATERIAL - BEST QUALITY CAST STEEL WITH ALL SURFACES SMOOTH
FINISHED
GREAT CARE TO BE TAKEN THAT THE HOLES IN THE GUDGEONS ARE
BORED TO THE DIMENSIONS SPECIFIED THAT THEIR CENTRES ARE
IN LINE & PERPENDICULAR TO THE CASE LINE
SCARPINGS TO BE MACHINED & TO BE A GOOD FIT
EXPOSED EDGES OF CASTING TO BE ROUNDED OFF
DIMENSIONS TO BE CAREFULLY WORKED TO AS WE PAY ONLY ON WEIGHTS
CALCULATED TO THESE SIZES WRITTEN DIMENSIONS ONLY TO BE TAKEN
ALL MACHINING/DRILLING TO BE DONE BY MAKERS
PATTERNS TO BE SUPPLIED BY MAKERS
SPACINGS OF GUDGEONS & GAUGES FOR PATTERNS TO BE SUPPLIED
BY MAKERS
MAKERS TO NOTIFY SHIPBUILDERS OF ANY PROPOSED DEPARTURE
FROM THIS DRAWING & SAME TO BE AGREED TO BEFORE
CASTINGS ARE MADE
FRAME NOT TO BE PAINTED BUT MAY BE GIVEN A COAT OF OIL



TN°6093A